HAZEL

INTERIOR EXTERIOR LAMINATES

EXTERIOR

HPL LAMINATES



Superior Surfaces with Impactful Shades

We embody trust and perfection in its own world of innovative deliverables. Years of hard work, dedication and competence have been invested to achieve this remarkable status quo. HPL is an all-new physical manifestation of our consistent commitment to come up with an ideal solution to all architectural challenges.

The extensive range of External Wall Claddings blends strength and beauty to perfection. And that's not all, these come with an uncompromising durability, steady protection and timeless aesthetics like none other-thus strongly withstanding all extremities of the varied Indian weather conditions. Our HPL epitomizes a weather resistant envelope to enhance the lifespan of your building as it can endure all weather fluctuations like intense heat, heavy showers, chilly winters that India experiences.

Available THICKNESS are:

Standard: 6mm 18mm | 10mm Up to 40mm

Standard Size: 8' x 4 10 x 4 with MOQ.

Texture: Suede Finish

Collection





WOODGRAIN

The exuberance of nature comes alive with the unique collection of woodgrain range to give a wood like appearance to your exteriors.



STONE

Embrace nature's raw beauty with our Stone Series collection. Timeless textures meet unmatched durability for stunning exteriors.

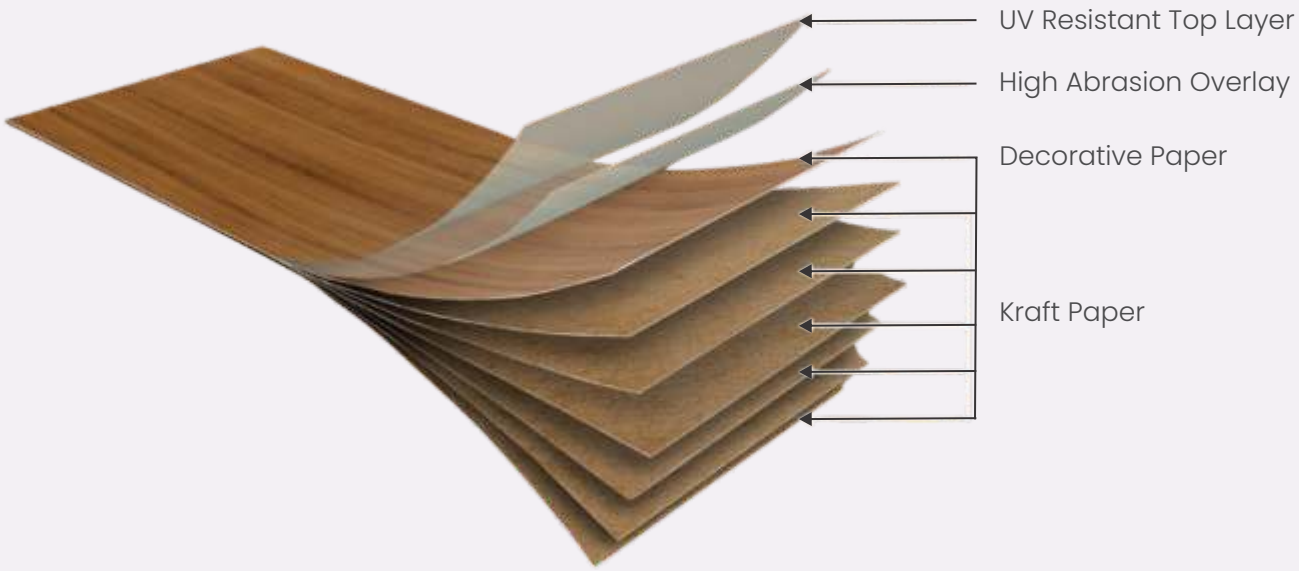


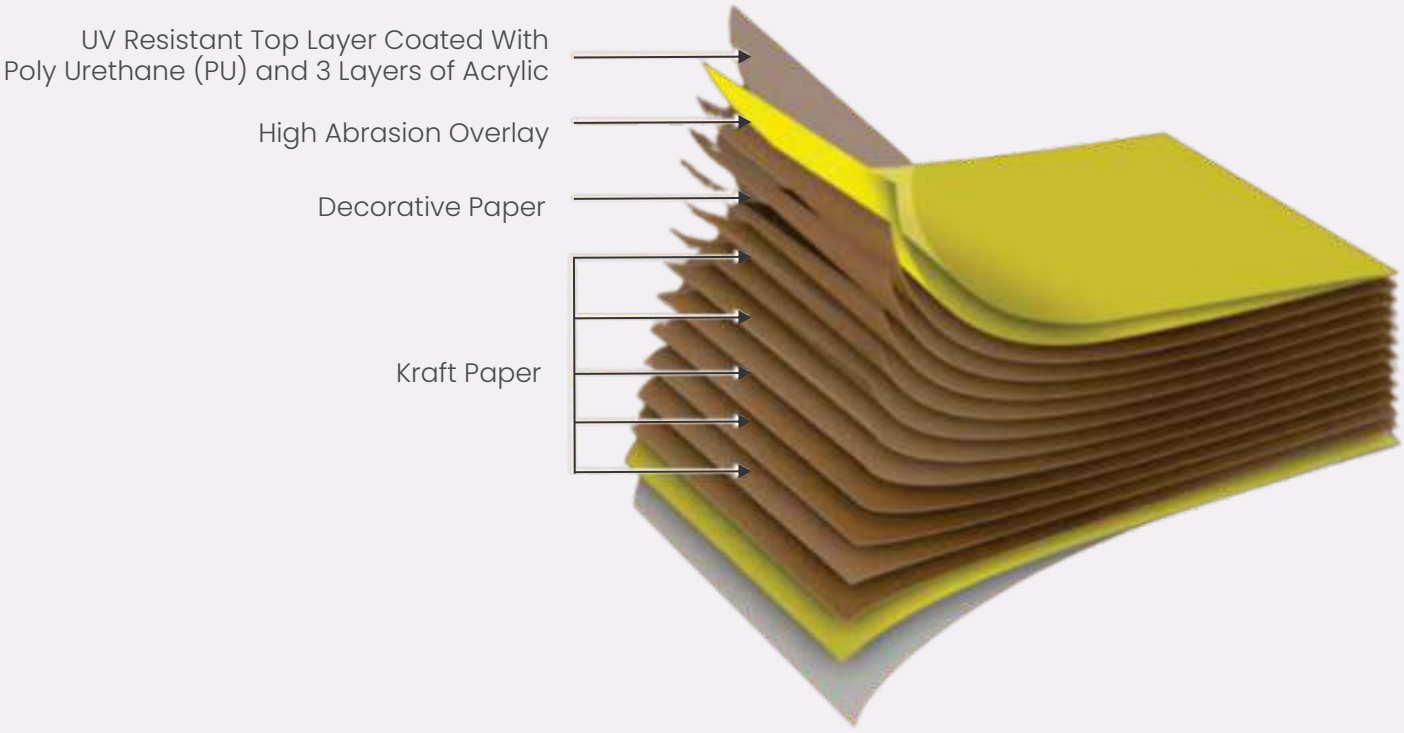
SOLID

To fulfill your desire for plain yet vibrant colours, deck your home's exteriors with our wonderful collection of solid colour range.

Technology that stands apart

Our HPL epitomizes beauty and toughness. A special Exterior range with Modern Technology has a UV resistant top coating treated with Poly Urethane (PU) and Acrylic to protect the exterior wall from the harmful Ultra-violet rays, which prevents fading and signicantly enhances durability. The HPL products comes in manufactured under high pressures and temperatures which yields a highly durable and dense HPL Panels hence, making the Decor External Wall Cladding truly superior and strong for your exteriors.





WOODEN

SERIES



Various Applications

Residence | Shopping Mall | Hotel | Office Building | Store

Choose designs that celebrate natural aesthetics with modern finesse. Elegant woodgrain patterns infuse character, balance, and timeless appeal.

WOODEN
SERIES



988
Sunrise Teak

HPL EXTERIOR CLADDING

WOODEN SERIES



568
Classic Walnut



639
SAPELLI

WOODEN SERIES



686
CANA WALNUT



861
PRADO

WOODEN SERIES



887
MIRAGE



896
MAHOGANY

WOODEN
SERIES



930
COLOMBIAN WALNUT

WOODEN SERIES



897
OXFORD CHERRY



907
GRENEDA PINE

WOODEN SERIES



908
HASTINGS SANDALS

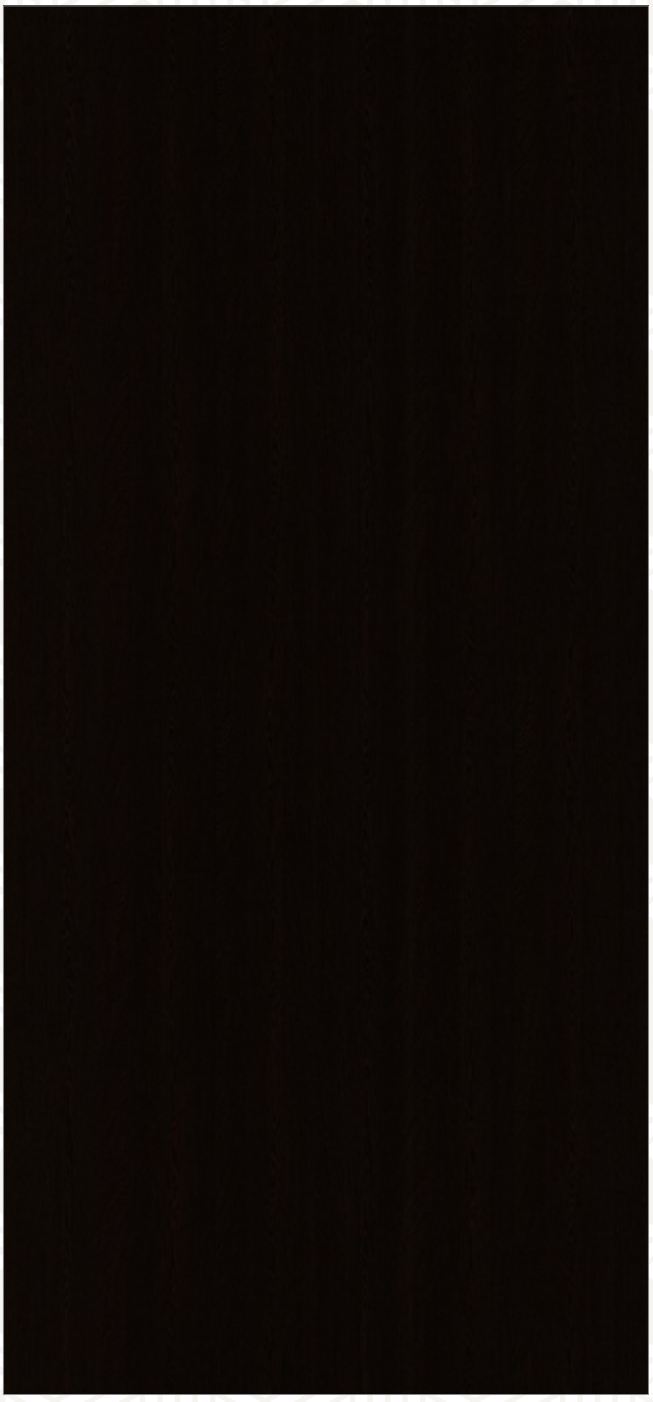


930
COLOMBIAN WALNUT

WOODEN SERIES



935
NAYANA TEAK



936
GOLDEN WENGE

WOODEN
SERIES



WOODEN SERIES



959
SANDY CRUST



960
BELADONA IRIS

WOODEN SERIES



962
OXIDIZED AZURE



963
OXIDIZED BRONZE

WOODEN SERIES



964
DEXTER WOOD



968
EGYPTIAN ORANGE

WOODEN SERIES



970
BELADONA IRIS



971
BRUSHED GRANITA

WOODEN
SERIES



4023
Weather Oak Dark

WOODEN SERIES



986
STRIPPED CALACATTA



988
SUNRISE TEAK

WOODEN SERIES



993
INDIAN PINE



997
PLUSH GREY

WOODEN SERIES



1712
CEDAR



3517
PEAR WOOD

WOODEN SERIES



4569
ROYAL IMPERO



4598
COFFEE BROWN OAK

WOODEN SERIES



4620
CINNAMON OAK



4624
WALNUT BEECH

WOODEN SERIES



7003
WHIRL WOOD



LORRAINE WALNUT

STONE
SERIES



Various Applications

Residence | Shopping Mall | Hotel | Office Building | Store

Choose designs that celebrate natural aesthetics with modern finesse. Elegant woodgrain patterns infuse character, balance, and timeless appeal.

HPL EXTERIOR CLADDING

STONE
SERIES



982
EBONY CARRARA

STONE SERIES



430
ABALONNE QUARTZ



431
HAZELNUT GRANITE

STONE SERIES



789
ROCK DARK



791
ROCK

STONE SERIES



902
PALADINA STONE DARK



903
PALADINA STONE

STONE
SERIES



STONE SERIES



904
PINARA



905
PINARA LIGHT

STONE SERIES

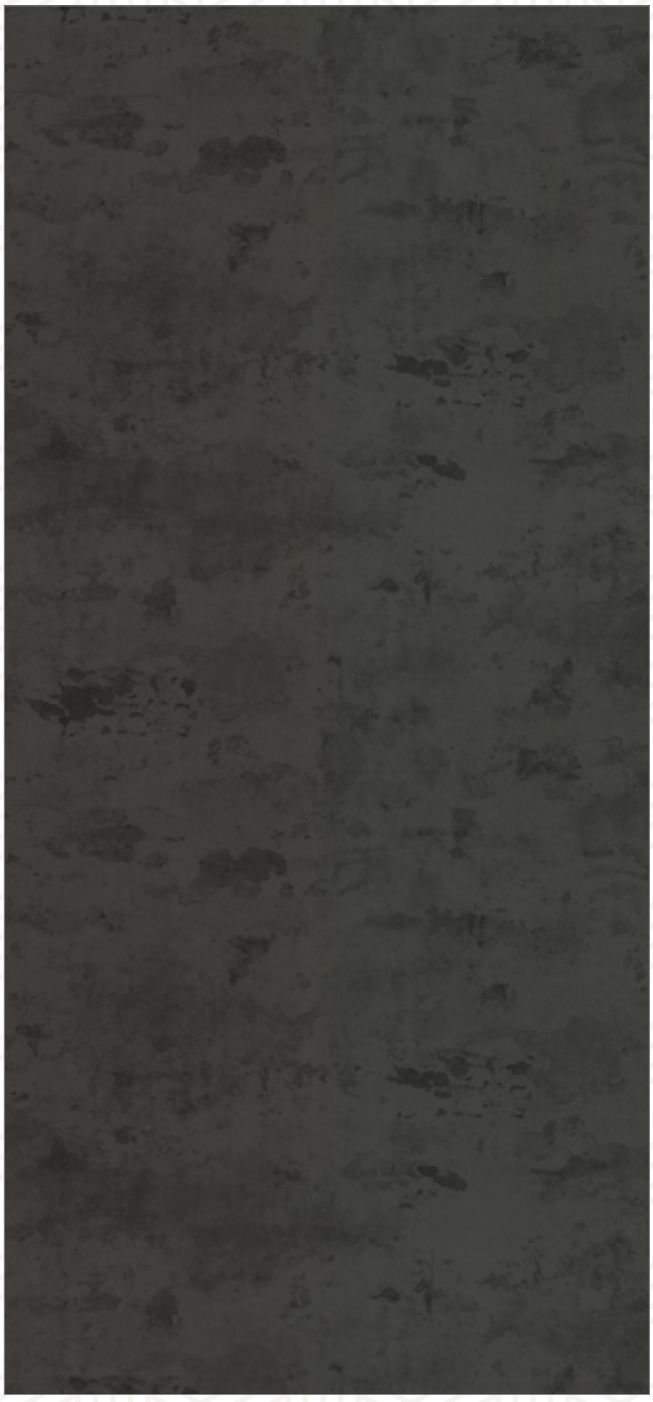


953
GREY CASPIO

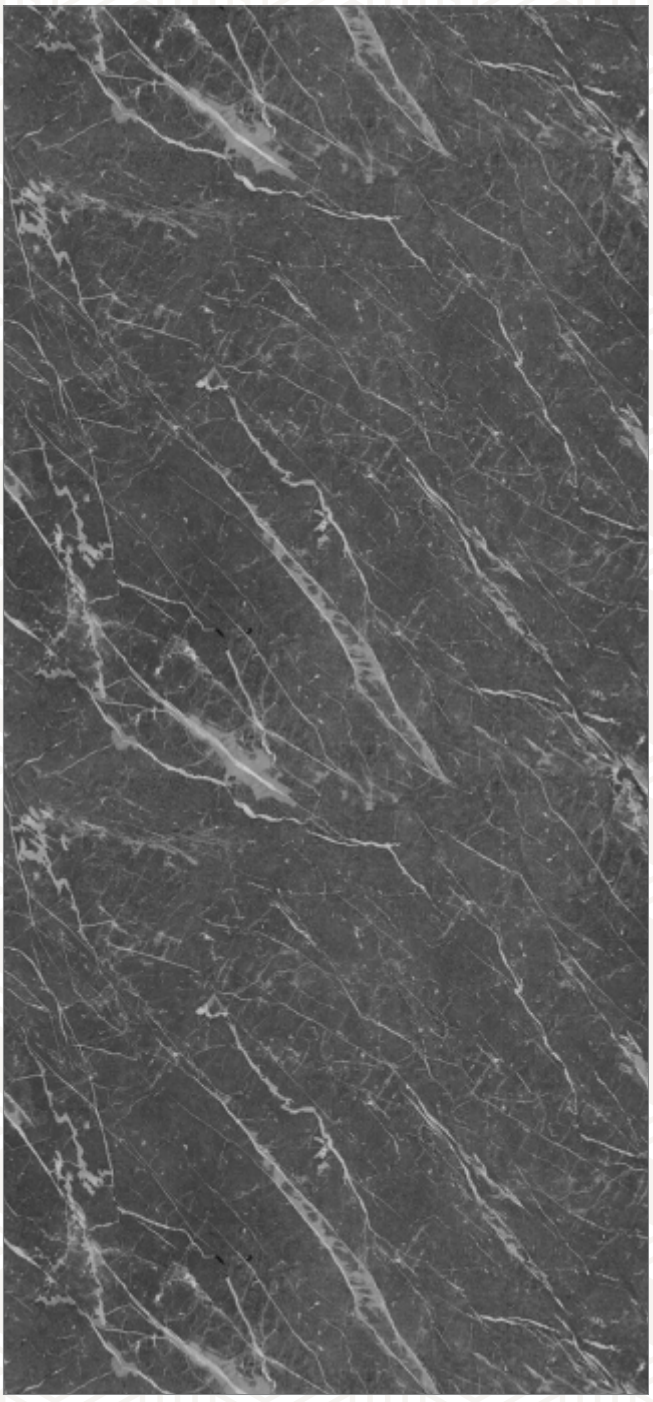


955
GREY CASPIO LIGHT

STONE SERIES



958
BLACK BANE



982
EBONY CARRARA

STONE
SERIES



STONE SERIES



983
SPANISH STONE



984
MUSTARD VENITINO

STONE SERIES



985
ASIAN MARBLE

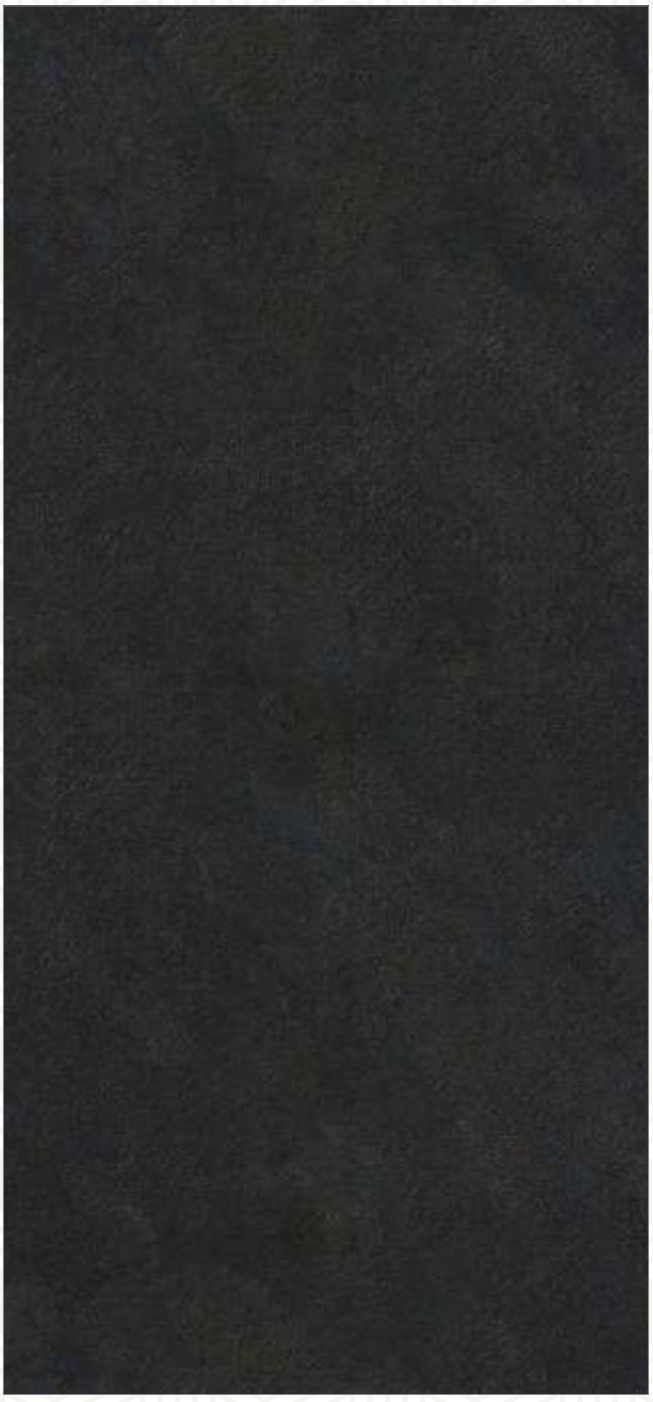


2507
Chocolate brown granite

STONE SERIES



4983
ABALONE



5141
ROCKY CARRARA

STONE SERIES



5144
STRAY CARRARA



5145
NEPTUNE CALACATTA

SOLIDS
SERIES

Various Applications



Residence | Shopping Mall | Hotel | Office Building | Store

Choose designs that celebrate natural aesthetics with modern finesse. Elegant woodgrain patterns infuse character, balance, and timeless appeal.

SOLID SERIES

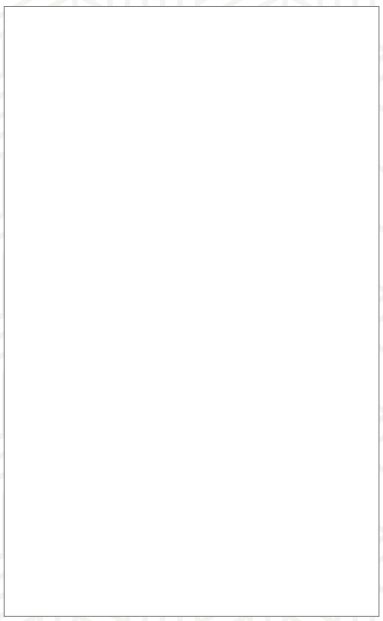
115 SLATE GREY

116 BLACK

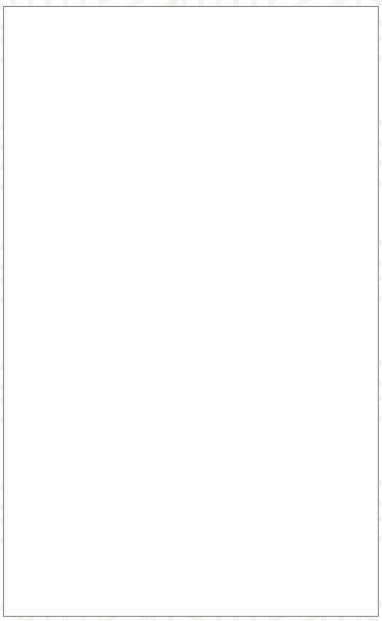
124 OXFORD BLUE



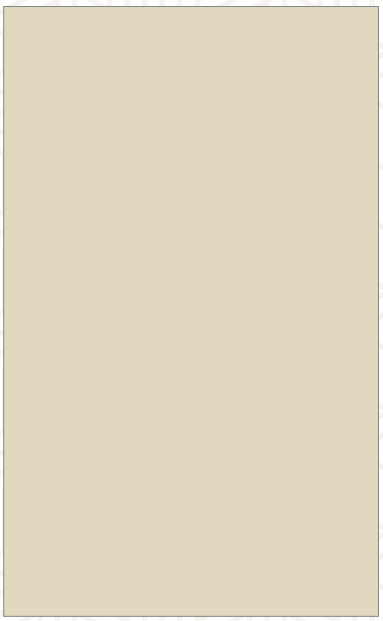
SOLID SERIES



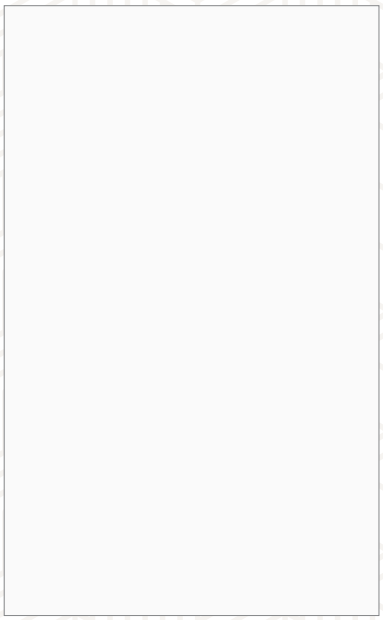
101 White



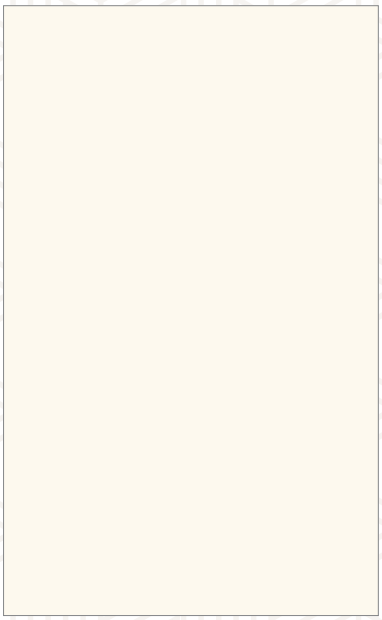
104 Frosty White



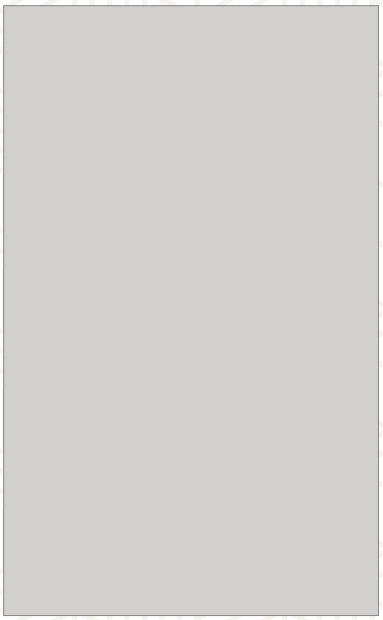
108 BEIGE



109 WOOL



181 Almond

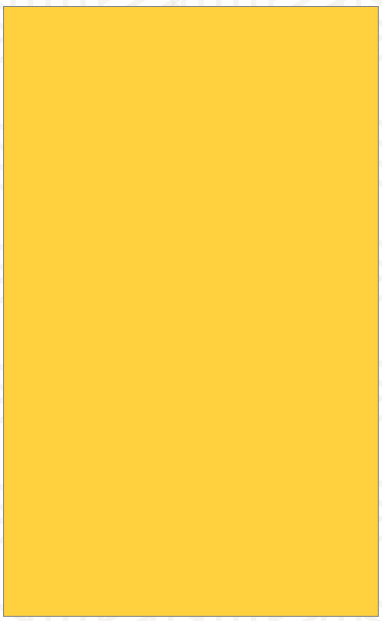


200 Cyclone

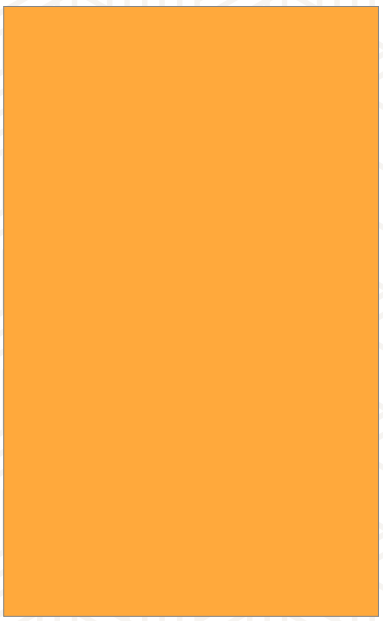
SOLID SERIES



132 Red



135 Yellow



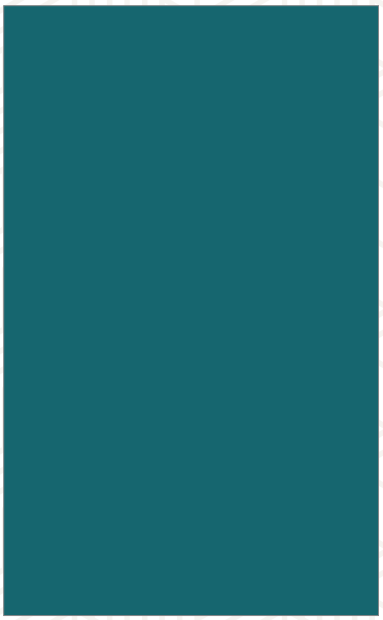
136 Golden Yellow



144 Carol



182 Fab Gold



183 Tropper

SOLID SERIES

184 Sky Blue

147 Chocolate

170 Charcoal



PROPERTIES

Moisture Resistance: HPL Exterior Cladding is highly moisture resistant hence ideal for use in all types of exterior cladding on buildings such as residential, workplaces, business centres, public buildings, airports and hospitals.

Mechanical Properties: HPL Exterior Cladding is impact resistant. Flexural strength, modulus of elasticity is very good because of the use of specially modified phenolic resin.

Termite Resistance: HPL Exterior Cladding is completely resistant to termite and fungal attack.

Abrasion Resistance: HPL Exterior Cladding has superior abrasion and wear resistance, hence life of HPL Exterior Cladding is far more than most of the other wall cladding materials.

HPL Exterior Cladding is also available in flame retardant grade.



FIRE RESISTANT



MOISTURE RESISTANT



IMPACT RESISTANT



TERMITE RESISTANT



SCRATCH RESISTANT



EASE OF USE

Install: Less time and effort is required for installation.

Maintain: Can be cleaned using a damp cloth or sponge and a mild soap or detergent.

Replace: Reproduction of same colour of HPL Exterior Cladding is possible; so replacement with matching colour is possible.

Renovation: Can be installed on existing wall surface.

PROPERTIES

TECHNICAL

Technical Data Sheet (Exterior Grade Compact Laminate)					
Physical Characteristics					
PROPERTIES	**TEST METHOD**	**ATTRIBUTES/PROPERTY**	**UNIT**	**Standard Value**	**Actual Value**
Thickness	EN 438 2-5	6.0 <e<8.0	mm	Tol±0.4	Tol±0.4
Length & Width	EN 438 2-6	Panel	mm	+10-0	+10-0
Edge Straightness	EN 438 2-7	Panel	mm	⩽1.5	<1.5
Squareness	EN 438 2-8	Panel	mm/m	⩽1.5	<1.5
Flatness	EN 438 2-9	6.0 ⩽e<8.0	mm	⩽5.0	<5.0
Density	ISO 1183	Mass	g/cm3	⩾1.35	>1.4
Wear Resistance	EN 438 2-10	Abrasion Resistance	Revolution	350	>400 Rev.
Impact Resistance (Large Diameter Ball)	EN 438 2-21	Dropped ball e ⩾ 6 mm	mm	1800 mm height - no crack 10 mm Max.	1800 mm height - no crack 10 mm Max.
Dry Heat Resistance	EN 438 2-16	Resistance to Dry Heat at 180° C	Appearance	Min. Level 4	Level 5
Resistance to Boiling Water	EN 438 2-12 T⩾ 5.0mm	Moisture Resistance	% Mass Increase % Thickness Increase	Max. 2% in weight Max. 2% in thickness	rW = 0.8% rT = 0.8%
			Min Level Appearance	Level 4	Level 5
Mechanical Properties					
Modules of Elasticity	ISO 178	Strength	Mpa	⩾ 9000	⩾ 9000
Flexural Strength	ISO 178	Strength	Mpa	> 80	⩾ 90
Tensile Strength	EN ISO 527-2	Strength	Mpa	⩾ 60	⩾ 70

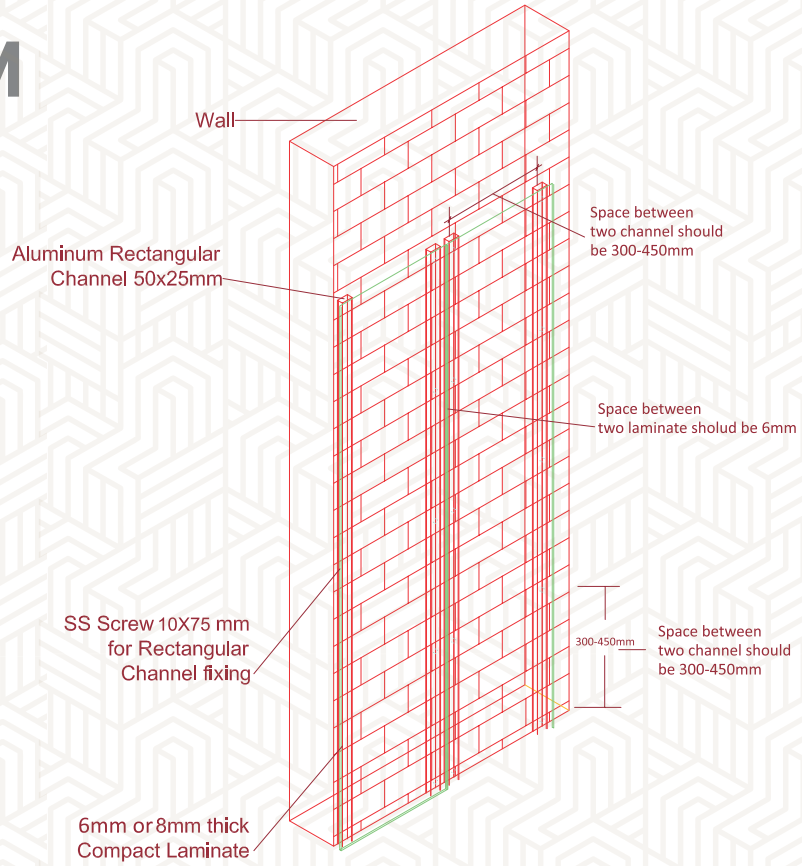
WEATHER RESISTANCE

PROPERTIES	**TEST METHOD**	**ATTRIBUTES /PROPERTY**	**UNIT**	HPL Exterior Cladding	
				STANDARD VALUE	**STANDARD VALUE**
Light Fastness	EN 438 2-27	Contrast	Grey Scale	Min. Level 4	> Level 4
Artificial Weathering	EN 438 2-29 : 3000 h	Contrast	Grey Scale	Min. Level 3	> Level 3
		Appearance	Grey Scale	Min. Level 4	> Level 4
UV - Light Resistance	EN 438 2-28 : 1500 h	Contrast Appearance	Grey Scale Grey Scale	No requirement No requirement	No requirement No requirement
Dimensional Stability at Elevated temperature	EN 438 2-18-17	Accumulated Dimensional Change	%	L: Max 0.3 %	< 0,3 % (L)
				W: Max 0.6 %	< 0,6 % (W)
Resistance to Climate Shock	EN 438 2-9	Appearance Flexural Strength Index Ds Flexural Modulus Indexx Dm	Rating Index Index	Min. Level 4 Min. 0.95 Min. 0.95	Min. Level 5 0.98 0.97
Fire Characteristics (For FR Grade EWC + / Airo Xterior)					
Reaction to Fire	EN 1350 1-1	Fire Retardant	Classification		B S2 d0

RIVET TYPE SYSTEM EXTERIOR PANELS

The HPL Exterior Cladding range is UV coated for better color fastening properties, HPL Exterior Cladding can be installed by using essential fasteners of non-corrosive material like aluminum channels, head of the rivets are colored with anodized powder coat

Specifications in HPL Exterior Cladding panels:
Sliding points: 8 mm as required
Fixed points: 5 mm
Diameter of hole in aluminium substructure: 5.1mm



HPL Exterior Cladding Installation Methods:

Riveting system

This system is applied to high rise buildings or used as supporting gluing systems to provide extra solidity. HPL Exterior Cladding Panels of 6mm & 8mm are suitable for riveted system on an aluminium substructure.

Aluminium Substructure:

The aluminium substructure basically consists of vertical support profiles which are mounted on the wall using brackets. It has to adhere to national standards and has to be installed in accordance with the manufacturing specification for the substructure. Due to the material properties of these panels, fixed points and sliding points need to be made in order to fix the panels.

Edge Spacing:

Keeping stability and flatness in mind, the Edge spacing must be kept in consideration. At least 8 mm wide joints must be made so that changes in size can take place without any interruptions. With the change in temperature, the metal sub-constructions change their dimensions. The dimensions of exterior panels change as per humidity fluctuations as well. These changes in the size of sub construction and exterior panel material can be opposite to each other. While installing keen attention must be paid to the expansion clearance. The thumb rule for calculating required expansion clearance is:
X or Y (in mm)/500 = Expansion Clearance

Specification

1. Aluminum tube channel should be used 38 X 38 X 2mm or 1.6 mm thickness or 50 X 25 X 2mm or 1.6mm thickness.
At every junction of two panels, Aluminum tube channel should be used 63X38X2mm or 1.6mm thickness or 75 X 25 X 2 mm or 1.6mm thickness. Channel should be powder coated.
2. Channel should be fixed using galvanized brackets with 75X10mm anchor bolts on the wall having distance of 900mm c/c.
3. Riveting hole should be 8mm on the sheet and 5mm hole on the aluminum channel.
4. Riveting distance between each rivet in case of horizontal application should be 400mm-600mm c/c on elevation.
5. Riveting distance between each rivet on the ceiling application should be 300mm – 450mm.
6. HPL Exterior Cladding sheet riveting point marking should be 17mm to 25mm in horizontal and 40 to 50 mm in vertical from the edge of plant/ sheet.
7. Groove or gap between each panel in horizontal and vertical should be 6mm-8mm.

RIVET TYPE SYSTEM
ADHESIVE BASED SYSTEM

Adhesive System

Aluminium substructure: It consists of vertical support profiles which are mounted on the wall using angle brackets. Needs to adhere to National standards and must be installed according to the specifications of the manufacturer for the substructure.

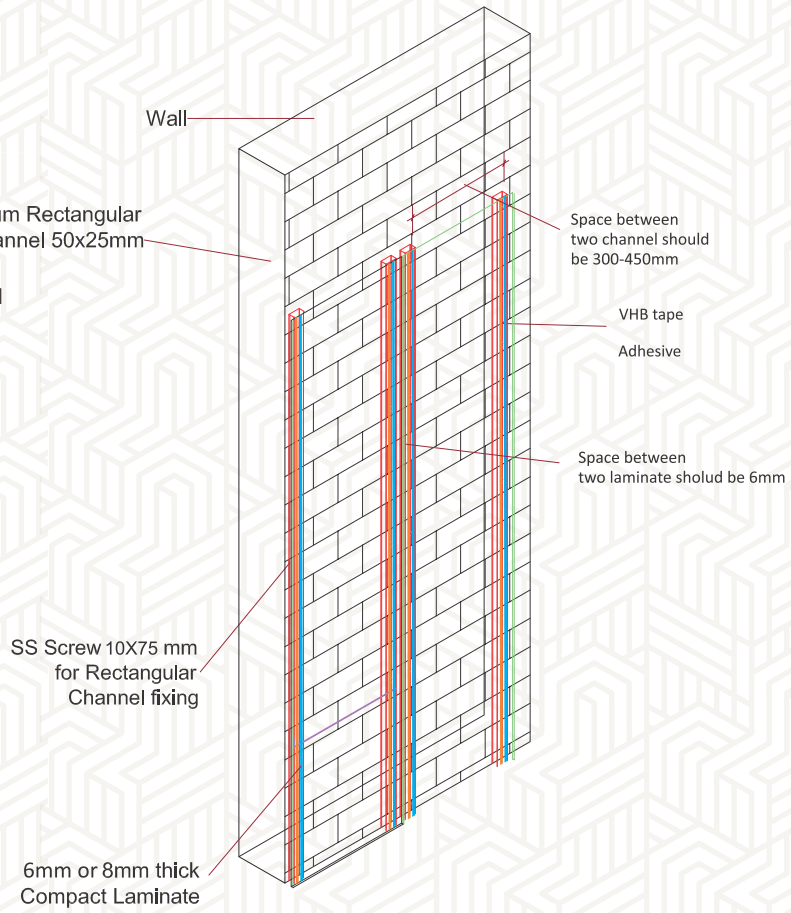
Edge Spacing:

The Edge spacing must be kept in consideration for the reasons of stability and flatness. With the change in temperature, the metal sub-constructions change their dimensions. At least 8 mm wide joints must be made so that changes in size can take place without any interruptions. The dimensions of exterior panels alter by relative humidity fluctuations. These changes in the size of sub construction and exterior panel material can be opposite to each other. While installing keen attention must be paid to the expansion clearance. The thumb rule for calculating required expansion clearance is:

X or Y (in mm)/ 500 = Expansion Clearance.

Preparation of Surface & Priming:

- Abrasion: Both the metal frame surface of the bonding area and the backside of HPL are abraded by using a cleaning pad/ fine emery paper.
- **DO's:** Use Emery paper finer than 220 grit.
- **DON'TS:** Coarse abrasive product should not be used.
- **USES:** Abrasion improves adhesion by creating fine scratches and removes scales/ other coatings.
- **Cleaning the Surface:** Wiping/ cleaning has to be done in a single direction. Later allow the solvent to evaporate. After the abrasion, surface is first cleaned with a dry cloth and then with 3M PU Cleaner.
- **Priming:** Priming promotes adhesion. The surface of the bond needs to be primed with 3M PU primer 595 black for durability.
- **Application:** All these processes of surface cleaning has to be done just before the sealant application on the frame. While applying the primer, reversing the direction of the swab/ brush is not recommended. The black film should be continuously wiped in a single direction. For uniform coating on the surface primer can be applied either with brush or swab. To achieve this in one stroke swab has to be soaked with enough primer. Application of the primer should be done only on the bonding areas and allowed to dry for leaving a tack free film. To avoid dust accumulation on the surface, bonding should be completed at the earliest.



Very High bond Tape and Sealant Application:

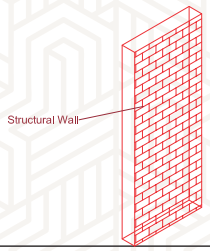
Application of Very High Bond Tape: VHB tape is advised to be applied before opening the sealant pack as the extended exposure of Sealant bead will cause skin
formation. From the VHB Tape roll, sufficient length has to be unwinded. Hold the edge of the tape, and the portion where it is touched by the fingers outside must be left. For bubble free application of the tape, 3M HTA is recommended. Press the tape end to the frame, it should be aligned towards the outer edge of the frame. Wherever the tape needs to be joined, an overlap should be given then cut the overlapping edges of the tape. With the help of rubber roller, press the tape to ensure proper surface contact and to initiate the flow.

Application of Sealant: Application of sealant as triangular bead of 6-8mm base with a gap of 10-12mm from the tape is recommended. To get the triangular bead the nozzle of the sealant sausage/ cartridge should be cut at a proper length with a 'V' notch. Apply sealant as a continuous bead with the uniform dimensions. The triangular shape of the bead helps to get maximum contact area in between the sealant and the panel, when squeezed, and near rectangular bead.

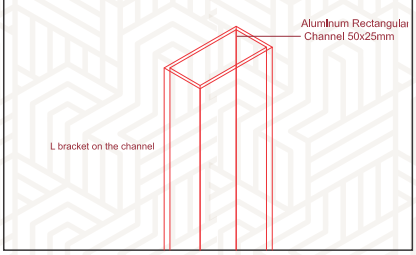
Panel Cladding: After removing the liner from the tape, place the panel without pressing, to bond over the tape and sealant bead. To get a proper alignment the panel can be moved at this point, as it has not touched the tape surface. There should not be much movement while aligning, to avoid any contamination of tape bonding surface with sealant. Bond strength depends on the amount of adhesive to surface contact developed. Pressure should be applied in such a way so that both the surfaces contact the tape fully. Once the alignment is done properly, push the panel to lock in that place and by using a rubber roller or by hand pressure press it down. As the adhesive flows onto the surface the bond will increase.

RIVET TYPE SYSTEM
CONCEALED MOUNTING SYSTEM
(Z-CLIP TYPE)

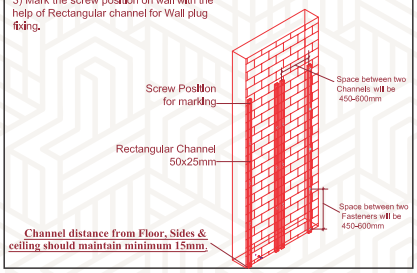
1) Blank Wall



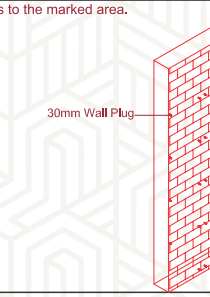
2) On aluminum Rectangular channel & with L bracket



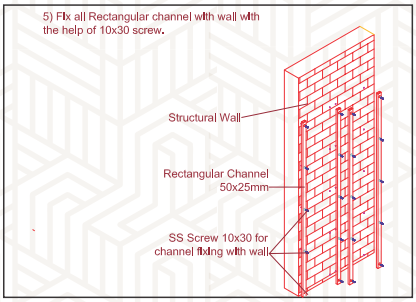
3) Mark the screw position on wall with the help of Rectangular channel for Wall plug fixing.



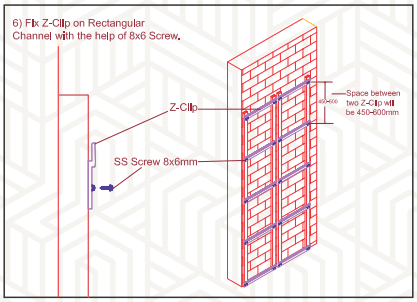
4) Fix all wall plugs to the marked area.



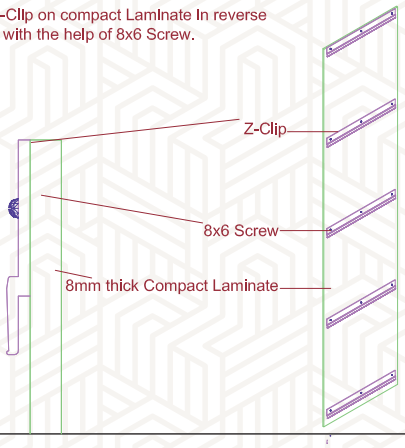
5) Fix all Rectangular channel with wall with the help of 10x30 screw.



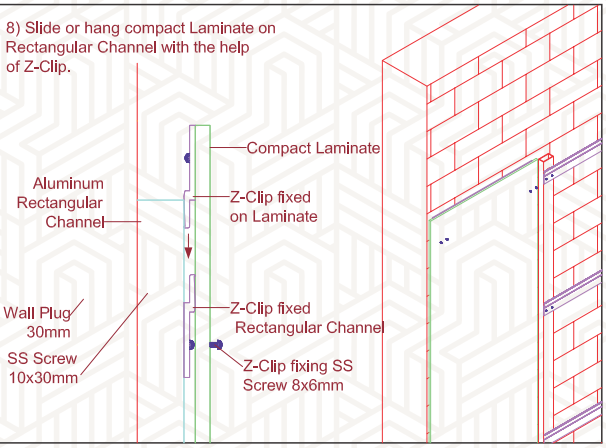
6) Fix Z-Clip on Rectangular Channel with the help of 8x6 Screw.



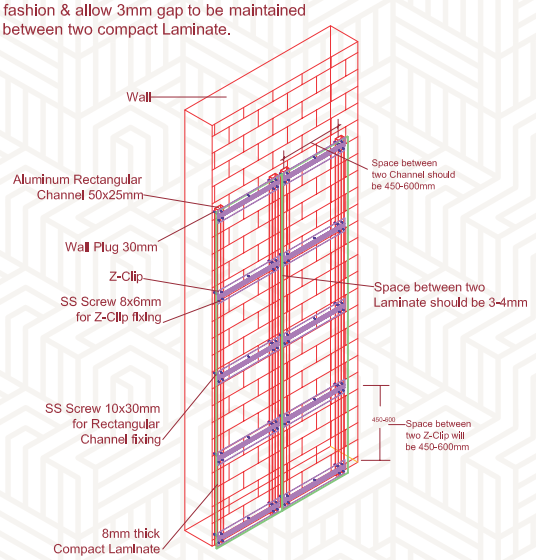
7) Fix Z-Clip on compact Laminate in reverse fashion with the help of 8x6 Screw.



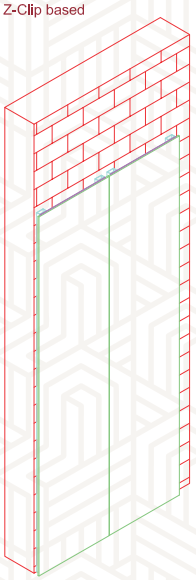
8) Slide or hang compact Laminate on Rectangular Channel with the help of Z-Clip.



9) Fix other Compact Laminate in same fashion & allow 3mm gap to be maintained between two compact Laminate.



10) Finished Wall ready with Z-Clip based fixing mechanism.



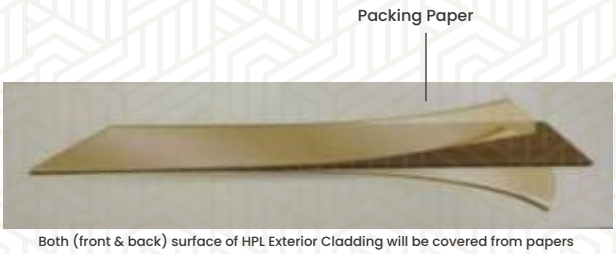
MATERIAL HANDLING NORMS

Compact laminate boards have very high density, hence even the slightest difference of moisture absorption between two sides will result in warpage immediately. This is why it is common to find warpage issues in compact boards stacked at the top or bottom.
Through proper precautions in storage, the problem of warpage can be avoided to a greater extent.

The major guidelines for storage & handling of HPL Exterior Cladding are as under:

STACKING OF HPL Exterior Cladding





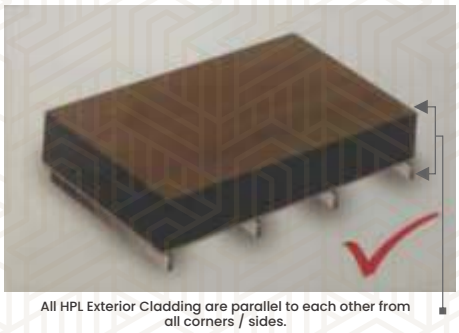
Both (front & back) surface of HPL Exterior Cladding will be covered from papers

- While stacking HPL Exterior Cladding, as both surfaces of all laminates except the top and the bottom one will be covered, we have to place one 2mm or 3 mm laminate at the bottom and one same laminate on the top with some load on the top cover.

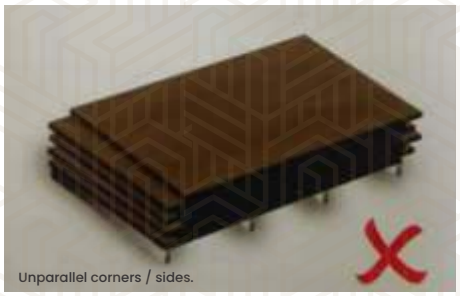
  The stacking of HPL Exterior Cladding in supply of up to 15 boards will be done with one sheet of 2mm or 3mm laminate each at the bottom and the top.

  The top cover in all cases should be placed with some additional weight at appropriate places and in uniform manner.

HPL EXTERIOR CLADDING SHOULD BE ABSOLUTELY PARALLEL TO EACH OTHER IN THE RACK



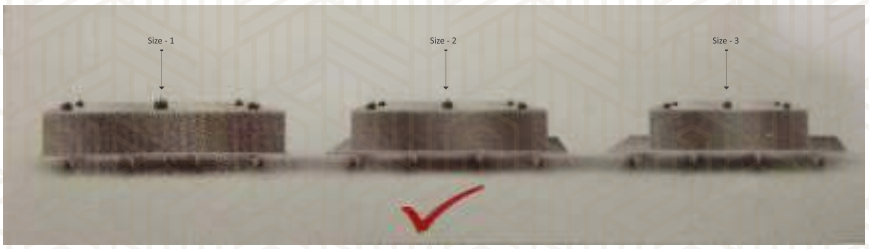
All HPL Exterior Cladding are parallel to each other from all corners / sides.

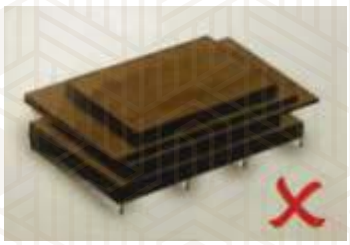


Unparallel corners / sides.

The storing of HPL Exterior Cladding boards should be absolutely parallel to each other, meaning no sides of the laminate should be found excess from any side.

USE ONE STACK FOR SINGLE SIZES PANELS.

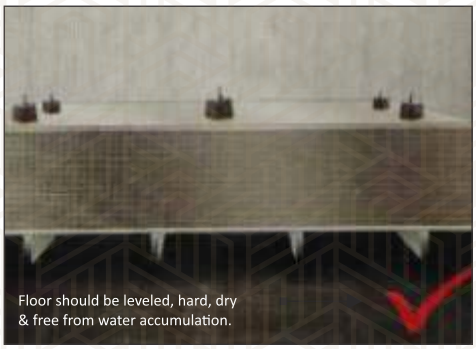


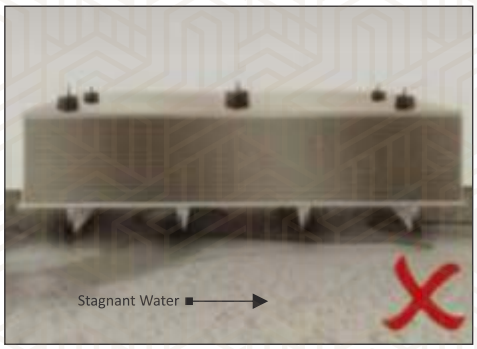


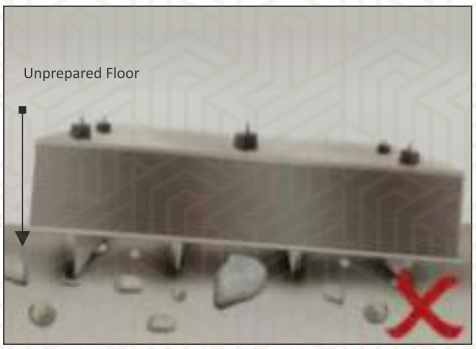
Same size HPL Exterior Cladding should be stacked in one stack so that excess or shortages will not be visible from any side in one stack.

MATERIAL HANDLING NORMS

AVOID STORAGE IN AREAS WITH CHANCES OF STAGNANT WATER ACCUMULATION

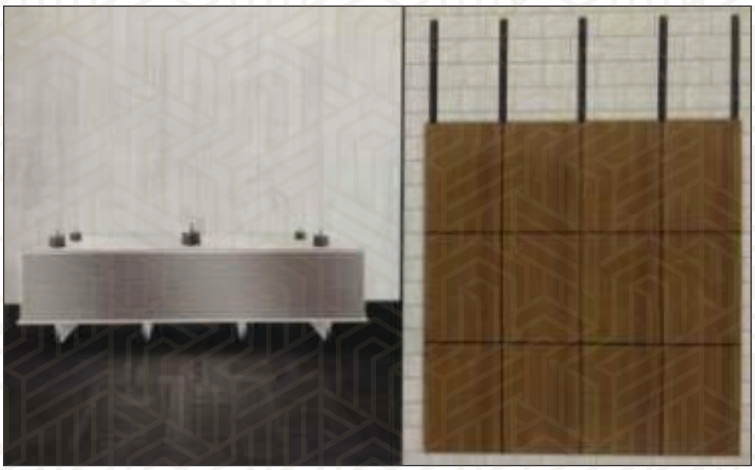






Always avoid stacking of HPL Exterior Cladding in areas with chances of stagnant water accumulation.
Stock of HPL Exterior Cladding should not be kept on wet / unprepared floor under any circumstances even for short periods.

HPL EXTERIOR CLADDING STACKING PERIOD IN HIGH

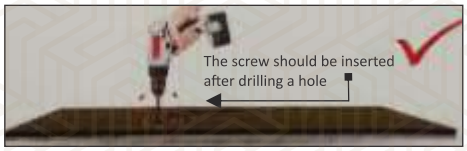


In high humidity areas (especially the coastal regions), the HPL Exterior Cladding stacking period should not exceed 30 days.
All efforts should be made to ensure that all the HPL Exterior Cladding can be used for a long period of time.

DRILLING AND SCREW FIXING INSTRUCTIONS



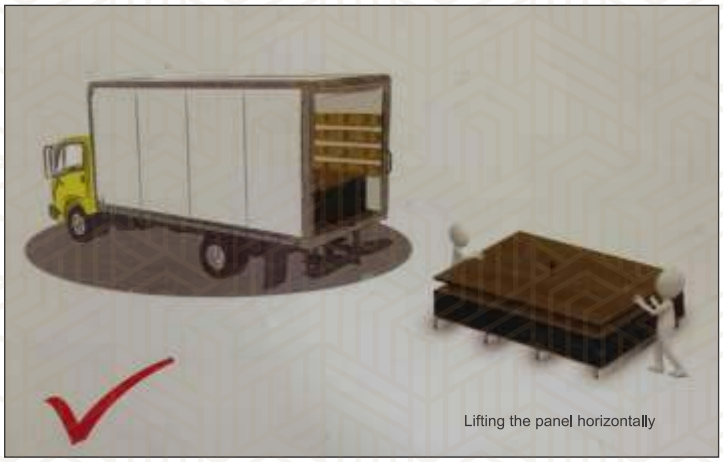


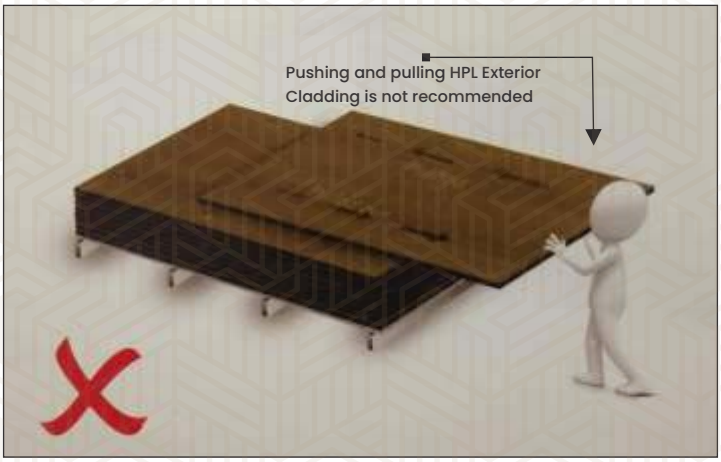


Inserting the screw directly in the panels is prohibited, instead a hole should be made with a drill and then screw should be inserted (ensure that the diameter of the hole is 0.5mm less that the diameter of the screw.)

MATERIAL HANDLING DURING TRANSPORTATION

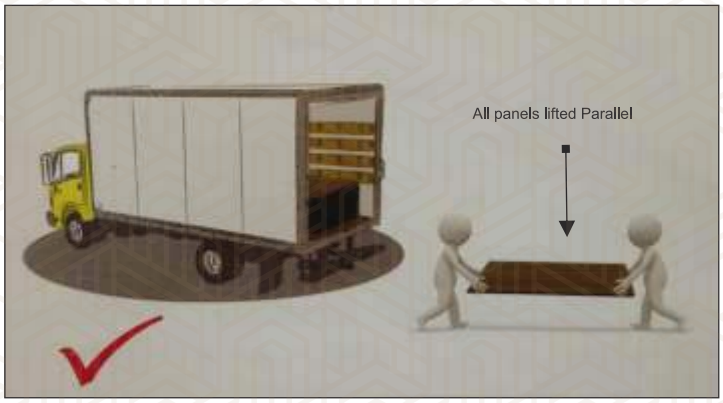
HPL EXTERIOR CLADDING SHOULD NOT BE PUSHED OR PULLED





During loading / unloading no panels of HPL Exterior Cladding should be pushed or pulled out.

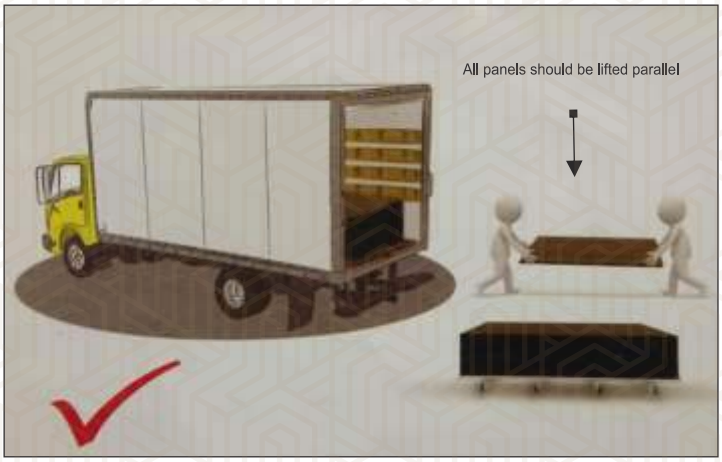
HPL EXTERIOR CLADDING SHOULD BE LIFTED PARALLEL FROM ALL CORNERS

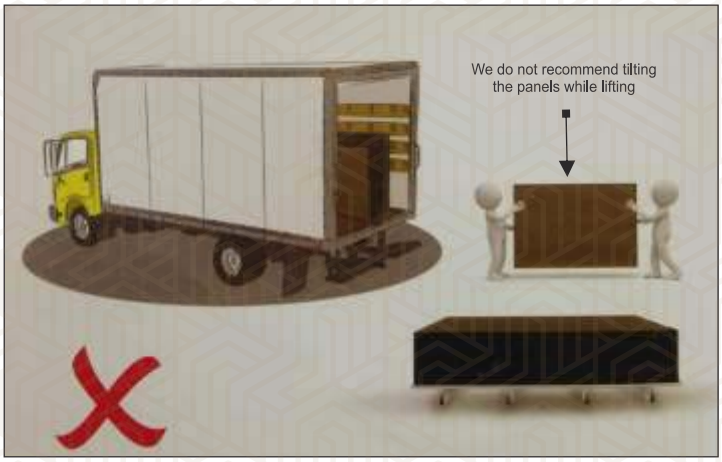




HPL EXTERIOR Cladding panels should be kept always horizontally inside the transport vehicle and during loading / handling.

HPL EXTERIOR CLADDING SHOULD BE LIFTED PARALLEL FROM ALL CORNERS





During loading unloading HPL EXTERIOR CLADDING panels should not be pushed or pulled out.

MATERIAL HANDLING NORMS

Storage and handling: HPL Exterior Cladding panel is a heavy material. During transport, use pallets to support the complete sheet area. Pallets should be strong and stable enough to support their load without bending or buckling.

When loading and unloading, do not push or drag panels over one another; lift cleanly by hand or suction device. Make stacked panels secure against slipping. The surface of each board must be free from debris, grit or foreign bodies which can damage the decorative surface.

Also, HPL Exterior Cladding panels undergo a certain amount of dimensional movement when subjected to humidity, hence to minimize the risk of bowing, take care of the following:

Dimensional movement across the width of the panel is twice as great as it is along the length, so cutting panels with the long dimension running across the width of the panel greatly increases the risk of bowing. Always cut the panels with the long edge parallel to the length of the panel.

Where panels are mounted on a wall, provide adequate ventilation to ensure that temperature and humidity conditions at the back of the panels are essentially the same as those in the front. As far as possible, the ambient conditions should be the same on each side of the panel, as it is important that both sides gain or lose moisture at roughly the same rate.

Making fixing centres sufficiently close to prevent movement: Store HPL Exterior Cladding Panels enclosed in warehouse where normal interior conditions (18 degree C-25 degree C and 50% - 60% relative humidity) are maintained. The base board must be dry, and should ideally be covered with a material impervious to water, to act as a moisture barrier. Cover the top sheet of each stack with a moisture barrier/ cover board, with sufficient weight to remain flat in contact with the whole surface area of the HPL Exterior Cladding Panels. It will remain flat if stored horizontally in packs on a flat base board. Maintain procedure throughout the storage (whether in a warehouse or on the fabrication shop floor) and reinstate it whenever a sheet is removed from the stack. Failing to store these panels flat for any length of time causes deformation, difficult to rectify. If protective films are provided these should be removed from both sides of the board simultaneously.

Profile cutting and edge finishing: It is not necessary to apply edging strips or edge sealants to HPL Exterior Cladding Panels. For many applications, clean sawn edges are sufficient.

For this type of work PCD tooling is recommended. It is not possible completely to avoid cutter marks, but they can be minimized by feeding the work at a constant controlled speed with a mechanical power feed. To achieve a superior finish or a profiled edge, use a spindle moulder or router. Take care to avoid pausing during cutting and profiling. To obtain clean edges free of cutters marks, carry out a further sanding and scraping operation. Buffing with steel wool and applying silicone free oil enhance edges. Chamfering or profiling the edges of HPL Exterior Cladding panels reduce the risk of edge impact damage.

Drilling: The most suitable drills for use on HPL Exterior Cladding Panels are those designed for plastic sheets. These drills have a point angle of 60 degree - 80 degree.

Working on a firm underlay, reduces the risk of break-out. To avoid break-out on the reverse side, gradually reduce the feed speed of the drilling head and the pressure applied when approaching the point of breakthrough. For blind boring into the face, the depth of the hole should be such that at least 1.5mm of material remains between the bottom of the hole and the other side of the sheet. This allows maximum depth of material to be used for fixings. TCT lip and spur drills produce clean flat-bottomed blind holes, with low risk of point penetration on the reverse side. When drilling parallel to the surface (edge drilling) at least 3 mm of material must be on either side of the hole. Threaded holes can be produced using engineer's screw cutting taps. Self-tapping screws or threaded brass inserts may also be used.

Sawing: Saw blades used for cutting double-sided composites are generally suitable for cutting HPL Exterior Cladding panels.

(Saws of less than 2 mm thickness are not recommended)

Break-out on the underside of HPL Exterior Cladding panels can be reduced by various methods:
Using a pre-scoring blade on the underside
Using a base-board of plywood or hardboard beneath the sheet
After the exit angle of the saw blade by adjusting the height setting
When sawing an HPL Exterior Cladding Panel with two decorative faces, the feed speed essentially governs the quality of the saw cut. A speed of 0.03 mm - 0.05 mm per saw tooth has been found to be the most successful.
Maintenance: HPL Exterior Cladding may be cleaned with damp cloth or ordinary soap. As HPL do not suffer from corrosion and oxidation, no further surface protection and no maintenance apart from cleaning is required.
Limited Warranty: HPL Exterior Cladding guarantees that HPL Exterior Cladding panels will continue to possess the properties as per requirement of EN 438-part-6 for a period of 10 years from the date of delivery of the product to the buyer.
Slight homogeneous variation in colour may take place in course of time
Guarantee will be valid when installation will be done according to HPL Exterior Cladding Installation Guidelines only.
This will exclude if any damage been done by mishandling as a result of improper maintenance of the product
HPL Exterior Cladding is suitable for normal usage and for severe to heavy exposure to sunlight and weathering conditions
Limited Product Warranty
HPL Exterior Cladding warrants that under normal use of HPL Exterior Cladding panels, it will conform the properties as per specification of EN 438-part-6, for a period of 10 years from the date of delivery of the product to the first
consumer/ purchaser, subject to following conditions -
a. Slight loss of brightness or homogeneous variation in colour taking place in course of time of use is acceptable as per EN 438 Part 6.
b. The Warranty shall be absolutely non-transferable and any resale or transfer of any kind whatsoever, of the product by the first consumer/ purchaser shall render the warranty void.
c. This warranty shall not cover any damage or deviation from the standard EN 438 Part 6 set forth for HPL Exterior Cladding properties if it is caused by: a) Accidents, abuse or misuse; b) exposure to extreme temperatures; c) improper fabrication or installation; or (iv) improper maintenance, and HPL Exterior Cladding shall have the sole and absolute right to determine the reason for such damage or deviation.
d. This warranty shall be void, subject to other terms and conditions contained herein, upon non-production of the original warranty document, duly sealed and stamped on the date of purchase by HPL Exterior Cladding or by any of its authorized dealers.
e. Under no circumstances shall HPL Exterior Cladding be liable for any loss or damage arising from the purchase, use or inability to use the product or for any special, indirect, incidental or consequential damages. f. In case of any dispute or differences which arise out of these warranty terms, the same shall be exclusively subject to jurisdiction.
g. These terms of warranty shall be deemed to have been accepted upon purchase of the product by the first consumer purchaser.
* HPL Exterior Cladding is suitable for normal usage.
h. Warranty

HAZEL

INTERIOR EXTERIOR LAMINATES

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